MITSUBISHI ELECTRIC

PROGRAMMABLE CONTROLLERS

MELSEC-F

FX2N

FX2N-2AD SPECIAL FUNCTION BLOCK

USER'S GUIDE

JY992D74701E

This manual contains text, diagrams and explanations which will guide the reader in the correct installation and operation of the FX2N-2AD special function block and should be read and understood before attempting to install or use the unit.
Further information can be found in the FX SERIES PROGRAMMING MANUAL(II), FX0N/FX1N/FX2N/FX2NC SERIES HARDWARE MANUAL of each PLC.

Compliance with EC directive (CE Marking)

This note does not guarantee that an entire mechanical module produced in accordance with the contents of this note will comply with the following standards.
Compliance to EMC directive and LVD directive for the entire mechanical module should be checked by the user/manufacturer. For more information please consult with your nearest Mitsubishi product provider.
Regarding the standards that comply with the main unit, please refer to either the FX series product catalog or consult with your nearest Mitsubishi product provider.

Requirement for Compliance with EMC directive

The following products have shown compliance through direct testing (of the identified standards below) and design analysis (through the creation of a technical construction file) to the European Directive for Electromagnetic Compatibility (2004/108/EC) when used as directed by the appropriate documentation.

Attention

- This product is designed for use in industrial applications.

Note

- Manufactured by:
  Mitsubishi Electric Corporation
  2-7-3 Marunouchi, Chiyoda-ku, Tokyo, 100-8310 Japan
- Manufactured at:
  Mitsubishi Electric Corporation Himeji Works
  840 Chiyoda-machi, Himeji, Hyogo, 670-8677 Japan
- Authorized Representative in the European Community:
  Mitsubishi Electric Europe B.V.
  Gothaer Str. 8, 40880 Ratingen, Germany

Type: Programmable Controller (Open Type Equipment)

Models: MELSEC FX2N series manufactured

from December 1st, 1998 FX2N-2AD

Standard	Remark
EN61131-2: 2007 Programmable controllers - Equipment requirements and tests	Compliance with all relevant aspects of the standard. EMI • Radiated Emission • Conducted Emission EMS • Radiated electromagnetic field • Fast transient burst • Electrostatic discharge • High-energy surge • Voltage drops and interruptions • Conducted RF • Power frequency magnetic field

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The FX2N-2AD have been found to be compliant to the European standards in the aforesaid manual and directive. However, for the very best performance from what are in fact delicate measuring and controlled output device Mitsubishi Electric would like to make the following points;
As analog devices are sensitive by nature, their use should be considered carefully.
For users of proprietary cables (integral with sensors or actuators), these users should follow those manufacturers installation requirements.
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- Sensitive analog cable should not be laid in the same trunking or cable conduit as high voltage cabling. Where possible users should run analog cables separately.
- Good cable shielding should be used. When terminating the shield at Earth - ensure that no earth loops are accidentally created.
- When reading analog values, EMC accuracy can be improved out by averaging the readings. This can be achieved either through functions on the through a users program in the main unit.

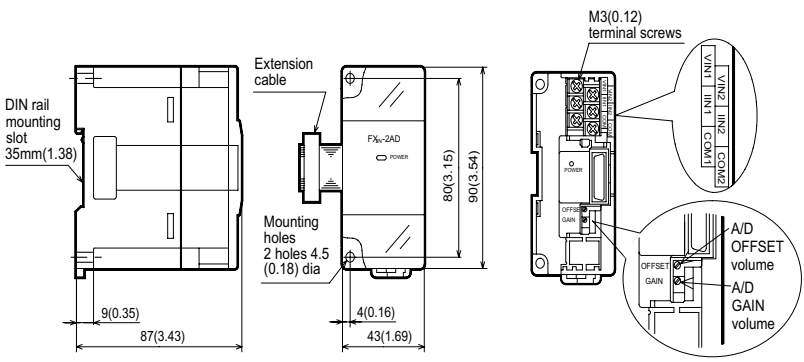
1. Introduction

The FX2N-2AD type analog input block (hereafter referred to as the FX2N-2AD) is used to convert the analog input of two points (voltage and current input) into a digital value of 12 bits, and to forward the values to the Programmable Controller (hereafter referred to as a PLC).
FX2N-2AD can connected to the FX0N, FX1N, FX2N, and the FX2NC series Programmable Controllers.

1) The analog input is selected from the voltage or current input by the method of connecting wires. At this time, assume the setting to be two channels common analog input (voltage or current input).
2) The analog to digital conversion characteristics can be adjusted.
3) The block occupies 8 I/O points which can be allocated from either inputs or outputs.
4) The data transfer with the PLC uses the FROM/TO instructions.

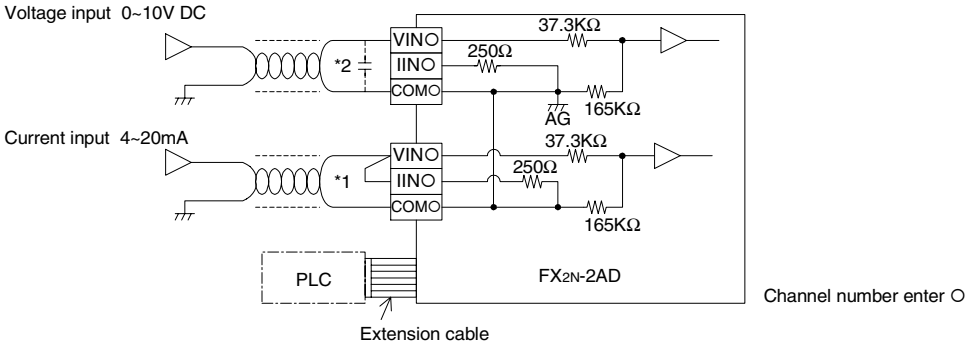
2. External Dimensions and Parts

Dimensions: mm (inches)



Mass (Weight):0.2kg (0.44lbs)
Accessories: Special Function block number label

3. Wiring



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*2 Connect a 0.1 to 0.47 μF 25V DC capacitor with the position of *2 when there is voltage ripple in the voltage input or there will be a lot of noise.

4. Connection with Programmable controller

1) The FX2N-2AD and main unit are connected by a cable on the right of the main unit.
2) Up to 4 FX2N-2AD units can connect to the FX0N series PLC, up to 5 for FX1N, up to 8 for FX2N or, up to 4 for the FX2NC series PLC, all with powered extension units.
However the following limitation exists when the undermentioned special function blocks are connected.

FX2N: Main unit and powered extension units of 32 points I/O or less. Consumption current available for undermentioned special function blocks ≤ 190mA

FX2N: Main unit and powered extension units of I/O 48 points or more. Consumption current available for undermentioned special function blocks ≤ 300mA

FX2NC: Up to 4 undermentioned special function blocks can be connected regardless of the system I/O.

FX0N/1N: Main unit and powered extension units. Up to 2 undermentioned special function blocks can be connected regardless of the system I/O.

	FX2N-2AD	FX2N-2DA	FX0N-3A
Consumption current of 24V DC for one unit	50mA	85mA	90mA

The consumption current of the above units is to be subtracted from the service power supply of the host PLC.

3) The blocks occupies 8 points. (The 8 points can be allocated from either inputs or outputs).
4) FX2N-2AD consumes 5V DC by 20mA.
The total 5V consumption of all special function blocks connected to an FX2N, FX2NC main unit or FX2N extension unit must not exceed the 5V source capacity of the system.

5. Specifications

5.1 General specification

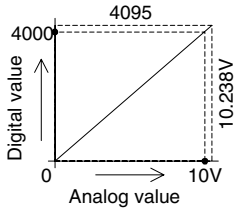
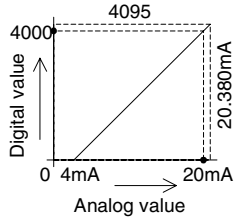
Item	Content
Dielectric withstand voltage	500V AC 1min (Between all terminals and case)

General specifications other than the above-mentioned are the same as the main unit of the Programmable controller. (Refer to the Hardware manual of the Programmable controller)

5.2 Power supply specification and others

Item	Content
Analog circuits	24V DC ±10% 50mA (Internal power supplied from the main unit)
Digital circuits	5V DC 20mA (Internal power supplied from the main unit)
Isolation	Photo-coupler isolation between analog and digital circuits. No isolation between analog channels.
Number of occupied I/O points	The blocks occupies either 8 input or output points (can be either inputs or outputs)

5.3 Defining gain and offset

Item	Voltage input	Current input
Range of analog input	At shipping, the unit is adjusted to a digital range of 0 to 4000 for an analog voltage input of 0 to 10V DC. When using an FX2N-2AD for current or differing voltage inputs except 0 to 10V DC, it is necessary to adjust the offset and gain.	
	0 to 10V DC, 0 to 5V DC (input resistance 200KΩ) Warning-this unit may be damaged by an input voltage in excess of -0.5V, +15V DC	4 to 20mA (input resistance 250Ω) Warning-this unit may be damaged by an input current in excess of -2mA, +60mA
Digital output	12bit	
Resolution	2.5mV:10V/4000(At shipment) Change depending on the input characteristic.	4μA: (20-4)A/4000 Change depending on the input characteristic.
Integrated accuracy	±0.1V	±0.16mA
Processing time	2.5ms/1 channel (synchronized to the sequence program)	
Input characteristics	Analog value :0 to 10V Digital value :0 to 4000 (At shipment) 	Analog value :0 to 20mA Digital value :0 to 4000 
	The input characteristic is the same for each channel.	

6. Allocation of buffer memory (BFM)

6.1 Buffer memory

BFM number	b15 to b8	b7 to b4	b3	b2	b1	b0
#0	Reserved	Current value of input data (lower 8bit data)				
#1	Reserved		Current value of input data (higher 4bit data)			
#2 to 16	Reserved					
#17	Reserved				Analog to digital conversion beginning	Analog to digital conversion channel
#18 or more	Reserved					

BFM#0 :The current value of the input data for the channel specified with BFM#17 (lower 8bit data) is stored. The current value data is stored by binary.

BFM#1:The current value of the input data (higher 4bit data) is stored. The current value data is stored by binary.

BFM#17:b0···Channel (CH1,CH2) which does the analog to digital conversion is specified.
b0=0···CH1
b0=1···CH2
b1···0→1 The A/D conversion process is started.

Write/read data to the above-mentioned buffer memory according to the programming example of "8.Program example".

7. Adjustment of offset and gain

7.1 Change in input characteristic

At shipment, 0 to 4000 range is selected for 0 to 10V DC input.
When using an FX2N-2AD for current or differing voltage inputs except 0 to 10V DC, it is necessary to adjust the offset and gain.
The module does not allow different input characteristics for two channels.
Set analog values within the range specified in the table below when changing the input characteristic.

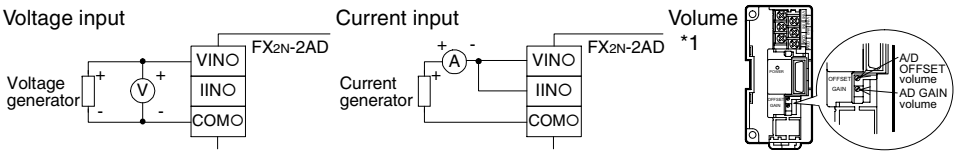
Range of input characteristic

	Voltage input	Current input
Analog value when digital value is 0	0 to 1V	0 to 4mA
Analog value when digital value is 4000	5 to 10V	20mA

Resolution changes depending on the set value when the input characteristic changes accordingly.
Example: Resolution becomes (5 - 0V)/4000=1.25mV at voltage input 0 to 5V/0 to 4000.
Integrated accuracy does not change. (Voltage input: ±0.1V, Current input: ±0.16mA)

7.2 Adjustment of the input characteristic

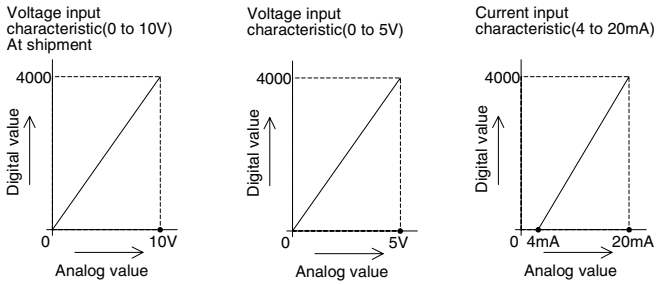
The adjustment of the offset and gain values sets a digital equivalent to the analogue data.
(The "POT" requires 18 revolutions to move between MIN and MAX setting.)



*1 The digital value increases if the volume is turned clockwise.
(FX2N-4DA and FX2N-2DA can be used instead of the voltage and current generator)

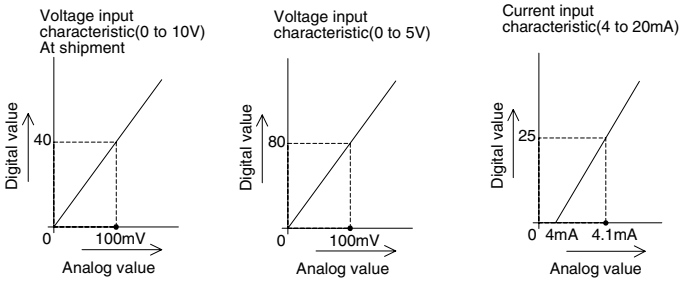
7.2.1 Adjustment of gain

The gain value can be set to an arbitrary digital value.
However, using the maximum 12bit resolution provides the user with a digital range of 0 to 4000.



7.2.2 Adjustment of offset

The offset value can be set to an arbitrary digital value. However, it is advisable to set the analog value when the digital value is set as following.



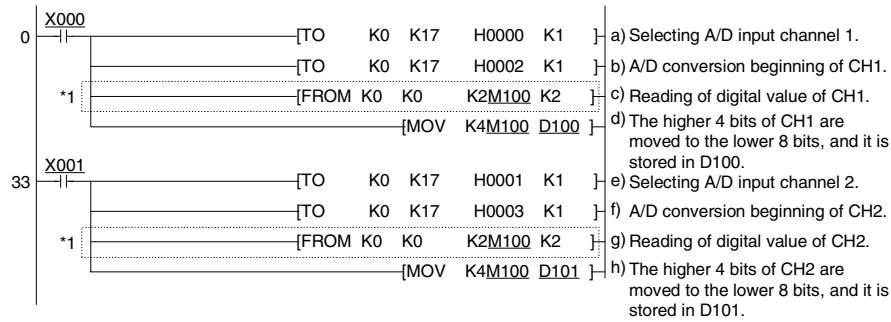
For instance, when a digital range of 0 to 4000 is used with the analog range of 0 to 10V, a digital value of 40 is equal to an analog input of 100mV. (40 × 10V/4000 digital points)

1) The offset and gain adjustments for CH1 and CH2 are accomplished at the same time. When the offset and gain values of one channel are adjusted, the other channel is automatically adjusted.
2) Repeat the offset and gain adjustment alternately until a stable value is reached.
3) Each channel is common to the analog input circuit. However, check each channel individually for maximum accuracy.
4) Adjust offset / gain by using subsection 8-3 "Example of programming making average value data" when a digital value is not steady.
5) Adjust the gain before the offset.

8. Program example

The following program examples (8.1 and 8.3) are formula circuits.
The device numbers that have been underlined can be assigned by the user during programming.

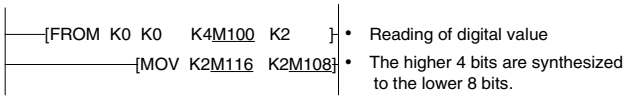
8.1 Example of programming analog input


X000
0
[TO K0 K17 H0000 K1]
[TO K0 K17 H0002 K1]
*1
[FROM K0 K0 K2M100 K2]
[MOV K4M100 D100]
X001
33
[TO K0 K17 H0001 K1]
[TO K0 K17 H0003 K1]
*1
[FROM K0 K0 K2M100 K2]
[MOV K4M100 D101]
a) Selecting A/D input channel 1.
b) A/D conversion beginning of CH1.
c) Reading of digital value of CH1.
d) The higher 4 bits of CH1 are moved to the lower 8 bits, and it is stored in D100.
e) Selecting A/D input channel 2.
f) A/D conversion beginning of CH2.
g) Reading of digital value of CH2.
h) The higher 4 bits of CH2 are moved to the lower 8 bits, and it is stored in D101.

Analog to digital conversion execution input of CH1:X000
Analog to digital conversion execution input of CH2:X001
At the same time X000 and X001 can be turned ON.
A/D input data CH1 :D100 (Replace with auxiliary relay M100 to M115. Assign these numbers only once)
A/D input data CH2 :D101 (Replace with auxiliary relay M100 to M115. Assign these numbers only once)

Processing time: 2.5ms / 1 channel
(Time from turning on X000 and X001 to storage of analog to digital conversion value in data register of main unit.)

*1 Change the circuit of "*1" as follows when using an FX0N PLC

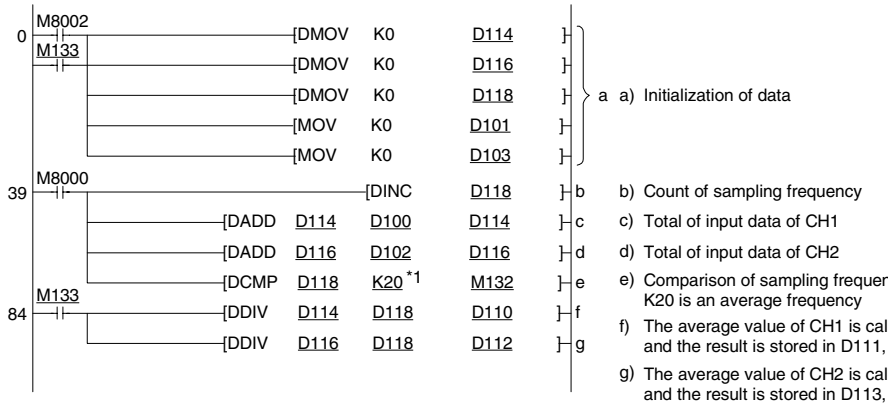


8.2 Connection to FX2N (V3.00 or later) or FX2NC (V3.00 or later) Series PLC

Please use FNC 176 (RD3A).
Refer to FX Series Programming Manual II.

8.3 Example of programming making average value data

Add the undermentioned program after "8.1 Example of programming analog input" and use the average value data when you can not read a stable digital value.


M8002
0
M133
[DMOV K0 D114]
[DMOV K0 D116]
[DMOV K0 D118]
[MOV K0 D101]
[MOV K0 D103]
a
M8000
39
[DINC D118]
b
[DADD D114 D100 D114]
c
[DADD D116 D102 D116]
d
[DCMP D118 K20 *1 M132]
e
M133
84
[DDIV D114 D118 D110]
f
[DDIV D116 D118 D112]
g
a) Initialization of data
b) Count of sampling frequency
c) Total of input data of CH1
d) Total of input data of CH2
e) Comparison of sampling frequencies K20 is an average frequency
f) The average value of CH1 is calculated, and the result is stored in D111, D110
g) The average value of CH2 is calculated, and the result is stored in D113, D112

A/D input data of CH1 :D100
A/D input data of CH2 :D102
Sampling frequency :D118
Agreement flag of sampling frequency and average frequency :M133
Average value of CH1 :D111, D110
Average value of CH2 :D113, D112

*1 The above program example has an average sampling frequency of 20. Make the average frequency within the range of 2 to 262143.

9. Notes in drive

1) Confirm whether the input wiring of FX2N-2AD and the connection of the extension cable is correctly done.
2) Confirm whether the "4. Connection with programmable controller" condition is satisfied.
3) When shipped from the factory, the input characteristic is adjusted to 0 to 10V DC.
   If a different input characteristic is desired, please adjust as required.
   When the input characteristic is adjusted, the input characteristics of CH1 and CH2 are changed.
4) The coexistence use for the current and voltage input cannot be done with two channels.

10. Error check

Confirm the following items when it seems that the FX2N-2AD does not operate normally.

1) Confirm the state of POWER LED.
   Lit :The extension cable is correctly connected.
   Turn off or blinks :Confirm the proper connection of the extension cable.
2) Confirm the external wiring per section “3. Wiring”.
3) Confirm whether the load resistance of the connected equipment corresponds to the specification of the FX2N-2AD.
4) Confirm the Voltage and Current input values with a voltage and current generator. Confirm the analog to digital conversion from the input characteristic.
5) Readjust the offset and gain by "7. Adjustment of offset and gain" when the analog to digital conversion is not suitable for the input characteristic.
   The input characteristic when shipped from the factory is 0 to 10V DC.

Guidelines for the safety of the user and protection of the FX2N-2AD SPECIAL FUNCTION BLOCK

- This manual has been written to be used by trained and competent personnel. This is defined by the European directives for machinery, low voltage and EMC.
- If in doubt at any stage during the installation of the FX2N-2AD always consult a professional electrical engineer who is qualified and trained to the local and national standards. If in doubt about the operation or use of the FX2N-2AD please consult your local Mitsubishi Electric representative.
- Under no circumstances will Mitsubishi Electric be liable or responsible for any consequential damage that may arise as a result of the installation or use of this equipment.
- All examples and diagrams shown in this manual are intended only as an aid to understanding the text, not to guarantee operation. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.
- Owing to the very great variety in possible application of this equipment, you must satisfy yourself as to its suitability for your specific application.

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; opportunity loss or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Manual number : JY992D74701
Manual revision : E
Date : June 2013

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
HIMEJI WORKS : 840, CHIYODA CHO, HIMEJI, JAPAN

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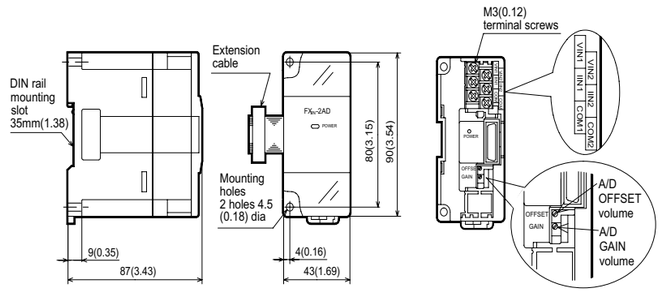

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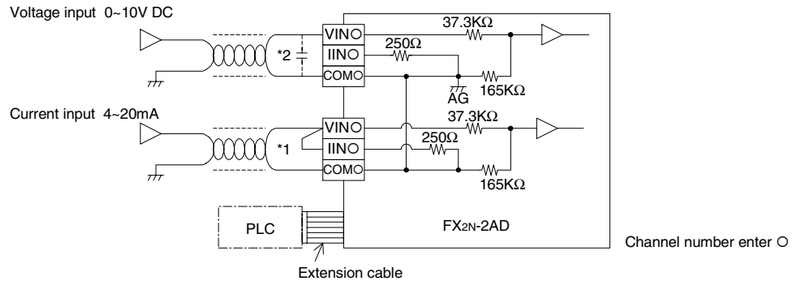

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Consumption current of 24V DC for one unit	50mA	85mA	90mA

The consumption current of the above units is to be subtracted from the service power supply of the host PLC.

3) The blocks occupies 8 points. (The 8 points can be allocated from either inputs or outputs).
4) FX2N-2AD consumes 5V DC by 20mA.
   The total 5V consumption of all special function blocks connected to an FX2N, FX2NC main unit or FX2N extension unit must not exceed the 5V source capacity of the system.

5. Specifications

5.1 General specification

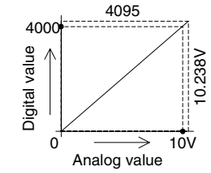
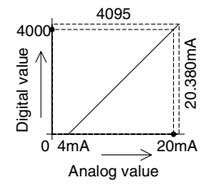
Item	Content
Dielectric withstand voltage	500V AC 1min (Between all terminals and case)

General specifications other than the above-mentioned are the same as the main unit of the Programmable controller. (Refer to the Hardware manual of the Programmable controller)

5.2 Power supply specification and others

Item	Content
Analog circuits	24V DC ±10% 50mA (Internal power supplied from the main unit)
Digital circuits	5V DC 20mA (Internal power supplied from the main unit)
Isolation	Photo-coupler isolation between analog and digital circuits. No isolation between analog channels.
Number of occupied I/O points	The blocks occupies either 8 input or output points (can be either inputs or outputs)

5.3 Defining gain and offset

Item	Voltage input	Current input
Range of analog input	At shipping, the unit is adjusted to a digital range of 0 to 4000 for an analog voltage input of 0 to 10V DC. When using an FX2N-2AD for current or differing voltage inputs except 0 to 10V DC, it is necessary to adjust the offset and gain.	
	0 to 10V DC, 0 to 5V DC (input resistance 200KΩ) Warning-this unit may be damaged by an input voltage in excess of -0.5V, +15V DC	4 to 20mA (input resistance 250Ω) Warning-this unit may be damaged by an input current in excess of -2mA, +60mA
Digital output	12bit	
Resolution	2.5mV:10V/4000(At shipment) Change depending on the input characteristic.	4μA: (20-4)A/4000 Change depending on the input characteristic.
Integrated accuracy	±0.1V	±0.16mA
Processing time	2.5ms/1 channel (synchronized to the sequence program)	
Input characteristics	Analog value :0 to 10V Digital value :0 to 4000 (At shipment)  	Analog value :0 to 20mA Digital value :0 to 4000 
	The input characteristic is the same for each channel.	

6. Allocation of buffer memory (BFM)

6.1 Buffer memory

BFM number	b15 to b8	b7 to b4	b3	b2	b1	b0
#0	Reserved	Current value of input data (lower 8bit data)				
#1	Reserved		Current value of input data (higher 4bit data)			
#2 to 16	Reserved					
#17	Reserved				Analog to digital conversion beginning	Analog to digital conversion channel
#18 or more	Reserved					

BFM#0 :The current value of the input data for the channel specified with BFM#17 (lower 8bit data) is stored. The current value data is stored by binary.

BFM#1:The current value of the input data (higher 4bit data) is stored. The current value data is stored by binary.

BFM#17:b0···Channel (CH1,CH2) which does the analog to digital conversion is specified.
b0=0···CH1
b0=1···CH2
b1···0→1 The A/D conversion process is started.

Write/read data to the above-mentioned buffer memory according to the programming example of "8.Program example".

7. Adjustment of offset and gain

7.1 Change in input characteristic

At shipment, 0 to 4000 range is selected for 0 to 10V DC input.
When using an FX2N-2AD for current or differing voltage inputs except 0 to 10V DC, it is necessary to adjust the offset and gain.
The module does not allow different input characteristics for two channels.
Set analog values within the range specified in the table below when changing the input characteristic.

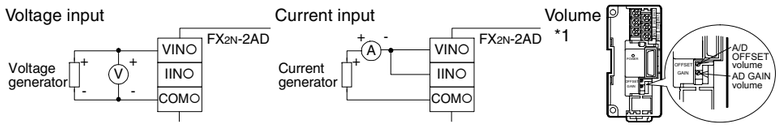
Range of input characteristic

	Voltage input	Current input
Analog value when digital value is 0	0 to 1V	0 to 4mA
Analog value when digital value is 4000	5 to 10V	20mA

Resolution changes depending on the set value when the input characteristic changes accordingly.
Example: Resolution becomes (5 - 0V)/4000=1.25mV at voltage input 0 to 5V/0 to 4000.
Integrated accuracy does not change. (Voltage input: ±0.1V, Current input: ±0.16mA)

7.2 Adjustment of the input characteristic

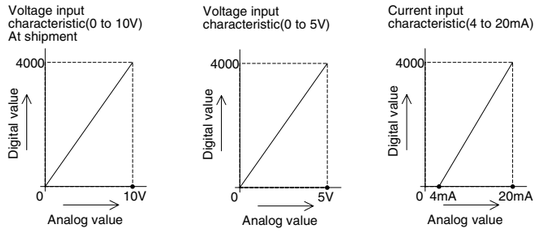
The adjustment of the offset and gain values sets a digital equivalent to the analogue data.
(The "POT" requires 18 revolutions to move between MIN and MAX setting.)



*1 The digital value increases if the volume is turned clockwise.
(FX2N-4DA and FX2N-2DA can be used instead of the voltage and current generator)

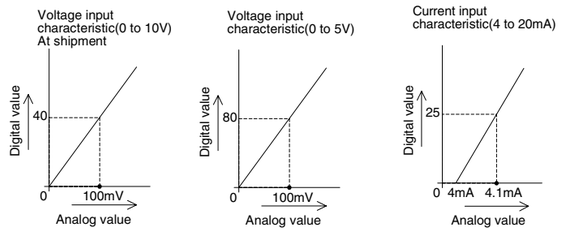
7.2.1 Adjustment of gain

The gain value can be set to an arbitrary digital value.
However, using the maximum 12bit resolution provides the user with a digital range of 0 to 4000.



7.2.2 Adjustment of offset

The offset value can be set to an arbitrary digital value. However, it is advisable to set the analog value when the digital value is set as following.



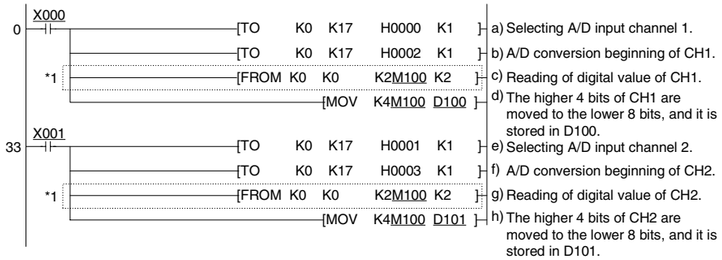
For instance, when a digital range of 0 to 4000 is used with the analog range of 0 to 10V, a digital value of 40 is equal to an analog input of 100mV. (40 × 10V/4000 digital points)

1) The offset and gain adjustments for CH1 and CH2 are accomplished at the same time. When the offset and gain values of one channel are adjusted, the other channel is automatically adjusted.
2) Repeat the offset and gain adjustment alternately until a stable value is reached.
3) Each channel is common to the analog input circuit. However, check each channel individually for maximum accuracy.
4) Adjust offset / gain by using subsection 8-3 "Example of programming making average value data" when a digital value is not steady.
5) Adjust the gain before the offset.

8. Program example

The following program examples (8.1 and 8.3) are formula circuits.
The device numbers that have been underlined can be assigned by the user during programming.

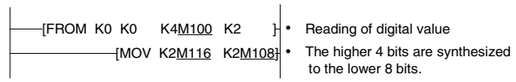
8.1 Example of programming analog input


X000
0
TO K0 K17 H0000 K1
TO K0 K17 H0002 K1
*1
FROM K0 K0 K2M100 K2
MOV K4M100 D100
X001
33
TO K0 K17 H0001 K1
TO K0 K17 H0003 K1
FROM K0 K0 K2M100 K2
MOV K4M100 D101
a) Selecting A/D input channel 1.
b) A/D conversion beginning of CH1.
c) Reading of digital value of CH1.
d) The higher 4 bits of CH1 are moved to the lower 8 bits, and it is stored in D100.
e) Selecting A/D input channel 2.
f) A/D conversion beginning of CH2.
g) Reading of digital value of CH2.
h) The higher 4 bits of CH2 are moved to the lower 8 bits, and it is stored in D101.

Analog to digital conversion execution input of CH1:X000
Analog to digital conversion execution input of CH2:X001
At the same time X000 and X001 can be turned ON.
A/D input data CH1 :D100 (Replace with auxiliary relay M100 to M115. Assign these numbers only once)
A/D input data CH2 :D101 (Replace with auxiliary relay M100 to M115. Assign these numbers only once)

Processing time: 2.5ms / 1 channel
(Time from turning on X000 and X001 to storage of analog to digital conversion value in data register of main unit.)

*1 Change the circuit of "*1" as follows when using an FX0N PLC

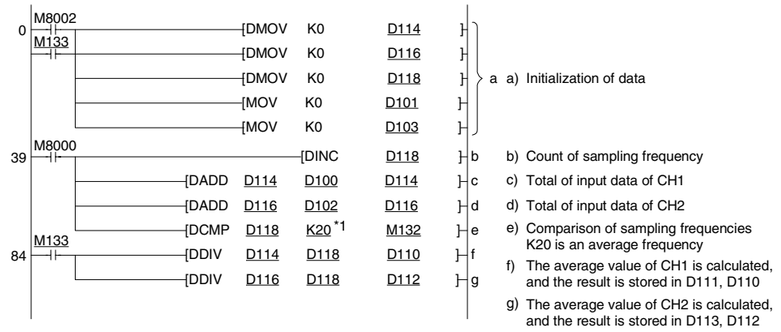


8.2 Connection to FX2N (V3.00 or later) or FX2NC (V3.00 or later) Series PLC

Please use FNC 176 (RD3A).
Refer to FX Series Programming Manual II.

8.3 Example of programming making average value data

Add the undermentioned program after "8.1 Example of programming analog input" and use the average value data when you can not read a stable digital value.


M8002
0
M133
DMOV K0 D114
DMOV K0 D116
DMOV K0 D118
MOV K0 D101
MOV K0 D103
a) Initialization of data
M8000
39
DINC D118
b) Count of sampling frequency
DADD D114 D100 D114
c) Total of input data of CH1
DADD D116 D102 D116
d) Total of input data of CH2
DCMP D118 K20 *1 M132
e) Comparison of sampling frequencies K20 is an average frequency
M133
84
DDIV D114 D118 D110
f) The average value of CH1 is calculated, and the result is stored in D111, D110
DDIV D116 D118 D112
g) The average value of CH2 is calculated, and the result is stored in D113, D112

A/D input data of CH1 :D100
A/D input data of CH2 :D102
Sampling frequency :D118
Agreement flag of sampling frequency and average frequency :M133
Average value of CH1 :D111, D110
Average value of CH2 :D113, D112

*1 The above program example has an average sampling frequency of 20. Make the average frequency within the range of 2 to 262143.

9. Notes in drive

1) Confirm whether the input wiring of FX2N-2AD and the connection of the extension cable is correctly done.
2) Confirm whether the "4. Connection with programmable controller" condition is satisfied.
3) When shipped from the factory, the input characteristic is adjusted to 0 to 10V DC.
If a different input characteristic is desired, please adjust as required.
When the input characteristic is adjusted, the input characteristics of CH1 and CH2 are changed.
4) The coexistence use for the current and voltage input cannot be done with two channels.

10. Error check

Confirm the following items when it seems that the FX2N-2AD does not operate normally.

1) Confirm the state of POWER LED.
Lit :The extension cable is correctly connected.
Turn off or blinks :Confirm the proper connection of the extension cable.
2) Confirm the external wiring per section "3. Wiring".
3) Confirm whether the load resistance of the connected equipment corresponds to the specification of the FX2N-2AD.
4) Confirm the Voltage and Current input values with a voltage and current generator. Confirm the analog to digital conversion from the input characteristic.
5) Readjust the offset and gain by "7. Adjustment of offset and gain" when the analog to digital conversion is not suitable for the input characteristic.
The input characteristic when shipped from the factory is 0 to 10V DC.

Guidelines for the safety of the user and protection of the FX2N-2AD SPECIAL FUNCTION BLOCK

- This manual has been written to be used by trained and competent personnel. This is defined by the European directives for machinery, low voltage and EMC.
- If in doubt at any stage during the installation of the FX2N-2AD always consult a professional electrical engineer who is qualified and trained to the local and national standards. If in doubt about the operation or use of the FX2N-2AD please consult your local Mitsubishi Electric representative.
- Under no circumstances will Mitsubishi Electric be liable or responsible for any consequential damage that may arise as a result of the installation or use of this equipment.
- All examples and diagrams shown in this manual are intended only as an aid to understanding the text, not to guarantee operation. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.
- Owing to the very great variety in possible application of this equipment, you must satisfy yourself as to its suitability for your specific application.

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Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; opportunity loss or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
HIMEJI WORKS : 840, CHIYODA CHO, HIMEJI, JAPAN

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